

BLUE ORIGIN

Quality Clause QC-005; Deliverable Data: First Article
Inspection

CMCD-89143-E

2026-01-14

REVISION HISTORY

Rev.	Release Date	Description
NC	2023-02-01	Initial release.
A	2024-04-19	Aligned with the latest standard of AS9102. Removed "First Article Inspections are not required for Ground use hardware (i.e., tooling and ground support equipment), Research, or Development parts." Added "unmodified" to requirement for standard parts. Modified the "Note" regarding Form 1.
B	2024-09-27	Added requirements and clarifications supplemental to AS9102 after FAI instructions were removed from CMCD-30450 Blue Origin Purchase Order Quality Requirements.
C	2024-10-28	Removed section "Requirements and clarifications supplemental to AS9102."
D	2025-08-31	Change affects Blue Origin internally only. No changes to content.
E	2026-01-14	Change affects Blue Origin internally only. No changes to content.

QC-005 Deliverable Data: First Article Inspection. First Article Inspections must be performed by the Supplier on a representative part from the supplier's first production run.

First Article Inspection Reports (FAIR) must be completed in accordance with the latest revision of SAE Aerospace Standard AS9102. When the AS9102 standard is revised, suppliers must adhere to the latest revision within six months after its public release.

When changes occur that invalidate or are not represented in the original results of an FAI, partial or re-accomplishment of the FAI must be completed in accordance with AS9102. Any omitted FAI requirements that were satisfied by previously completed FAIs performed on identical characteristics or similar parts produced by identical means must be coordinated in advance in writing with a Procurement Representative or Supplier Quality Representative prior to the start of the FAI process.

The completed FAIR (full or partial) must accompany the Product on which the First Article Inspection was performed when shipped to Purchaser.

When the end item deliverable for this Purchase Order is software or includes embedded software, the Supplier must account for the software testing, installation, and configuration verification within the First Article Inspection documentation.

This clause is not applicable for standard catalog, military standard, or commercial off-the-shelf (COTS) parts/assemblies that are unmodified.